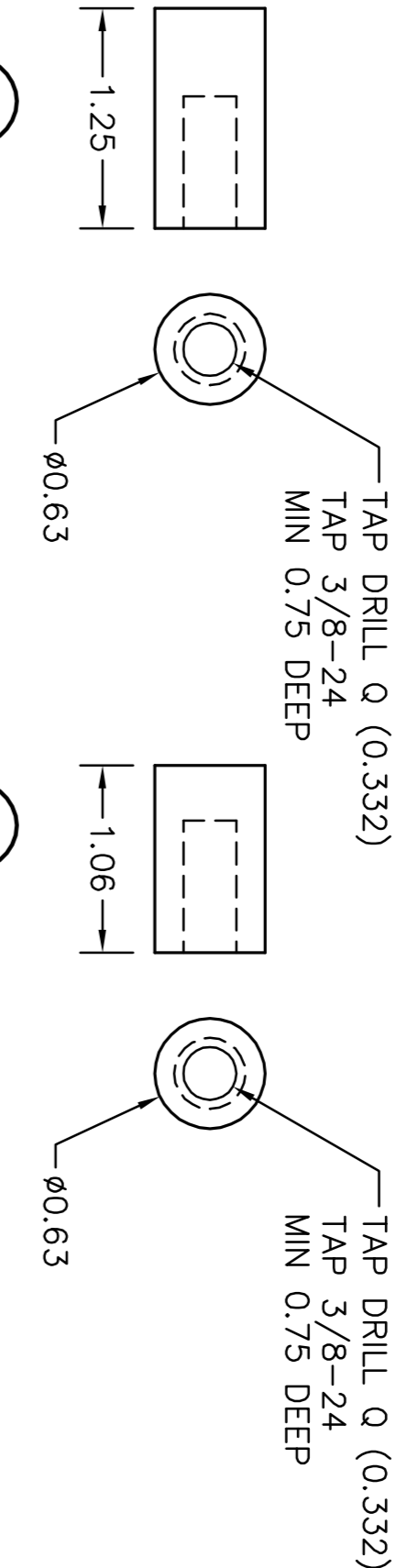
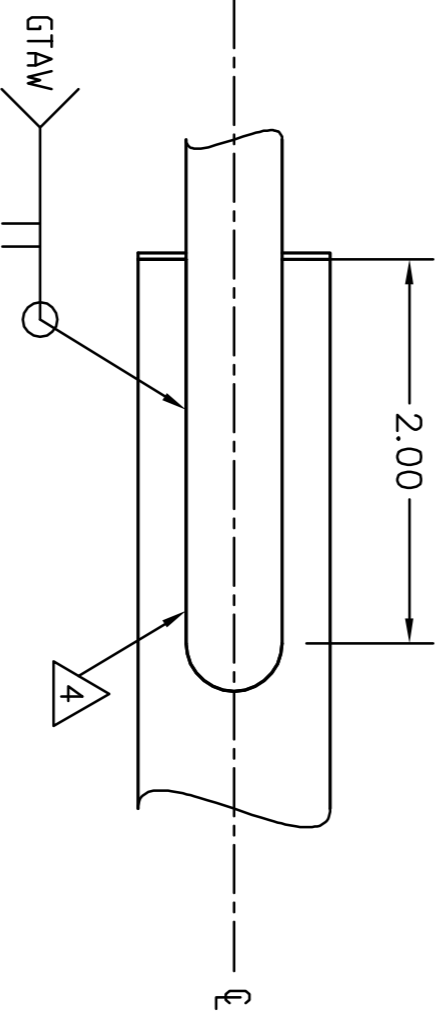
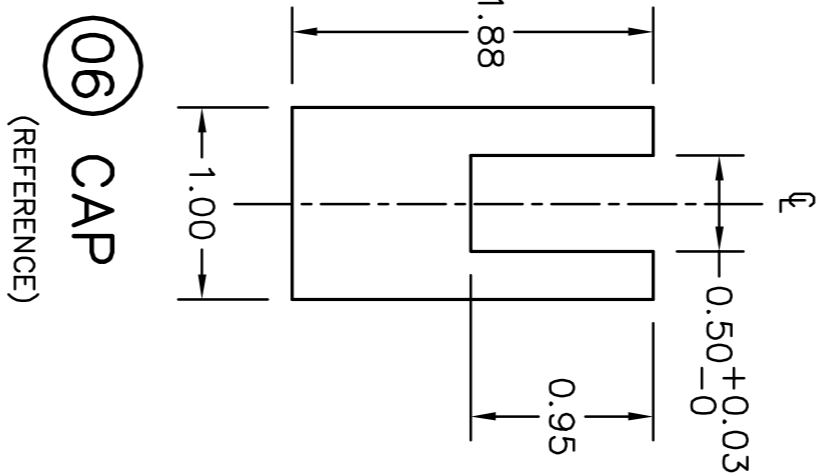


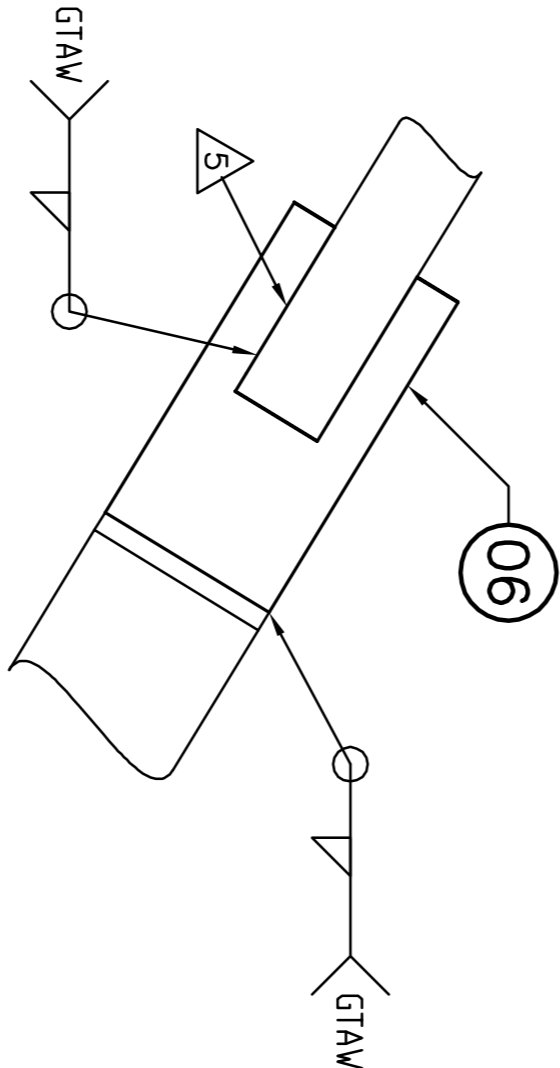
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REV.	INITIAL ISSUE	DESCRIPTION OF CHANGE	INITIALS	DATE
0				
1		TITLE BLOCK UPDATED: HANDLE PROVISIONS ADDED	BAC	20 FEB 2014



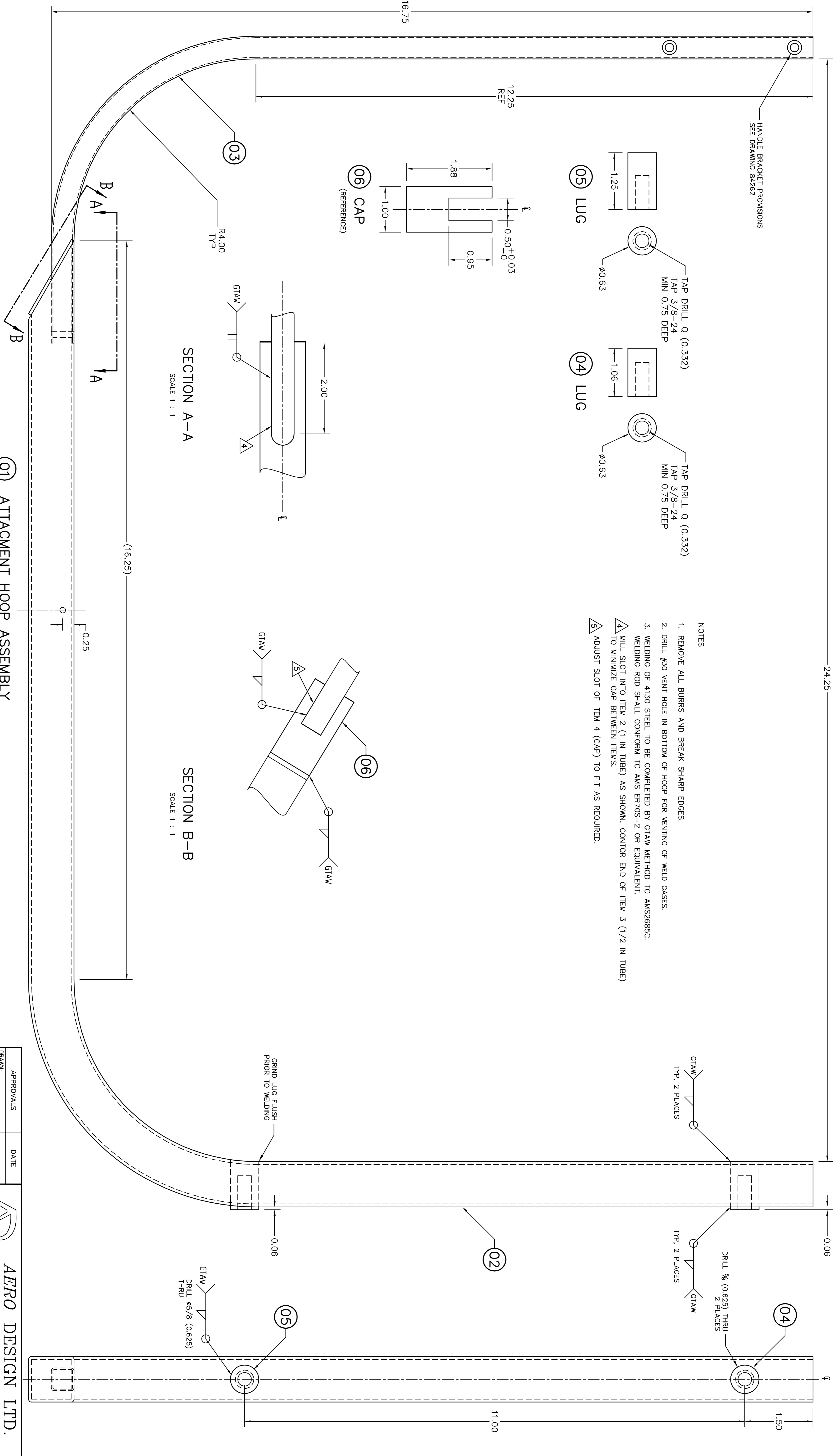
- NOTES
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
  2. DRILL #30 VENT HOLE IN BOTTOM OF HOOP FOR VENTING OF WELD GASES.
  3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C.
  4. WELDING ROD SHALL CONFORM TO AMS ER70S-2 OR EQUIVALENT.
  5. MILL SLOT INTO ITEM 2 (1 IN TUBE) AS SHOWN. CONTOR END OF ITEM 3 (1/2 IN TUBE) TO MINIMIZE GAP BETWEEN ITEMS.
  6. ADJUST SLOT OF ITEM 4 (CAP) TO FIT AS REQUIRED.



SECTION A-A  
SCALE 1 : 1



SECTION B-B  
SCALE 1 : 1



01 ATTACHMENT HOOP ASSEMBLY

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
1	84262-01	07	BASKET HANDLE PROVISIONS	1018 MILD STEEL	AS1 1010/1020	0.032-0.050 SHEET
1	76423-04	06	CAP	1018 MILD STEEL	AS1 1010/1020	5/8 DIA ROD
1	95926-05	05	LUG	1018 MILD STEEL	AS1 1010/1020	5/8 DIA ROD
1	95926-04	04	LUG	1018 MILD STEEL	AS1 1010/1020	5/8 DIA ROD
A/R	03	TUBE 1/2IN	4130 STEEL COND. N	MIL-T-6736	1/2 X 0.035 SQR TUBE	
A/R	02	TUBE 1IN	4130 STEEL COND. N	MIL-T-6736	1 X 0.065 SQR TUBE	
01	95926-01	01	ATTACHMENT HOOP ASSEMBLY			

APPROVALS	DATE	APPROVALS	DATE
DRAWN: JEFF CLARKE	12 SEPT 2012	DRAWN: JEFF CLARKE	12 SEPT 2012
CHECKED: E. BURGOIN	10 NOV 2012	CHECKED: E. BURGOIN	10 NOV 2012
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±0.010 ANGLES ±1/2° XXX ±0.03 XX ±0.1		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±0.010 ANGLES ±1/2° XXX ±0.03 XX ±0.1	
SCALE 1 : 1		SCALE 1 : 1	
SHEET 1 OF 1		SHEET 1 OF 1	

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BELL 429  
QUICK RELEASE CARGO BASKET  
ATTACHMENT HOOP FABRICATION